

# ACE Group

Lot	UID	Short Title	Make	Model	Description
2	EU370878	Thermoplastic sheets production line	Union		Production rate: 650_700 kg/h; Thicknesses: from 1,3mm to 6mm; Sheet dimensions: max width 900mm; min lenght 500mm ; Floor space required: 32000x8000 mm. NOTE: THIS EQUIPMENT IS AVAILABLE FOR IMMEDIATE SALE BY NEGOTIATION
4	EU370880	Dosing/Mixing unit	Motan		capacity 1000 KG/h
6	EU370883	Silos	Tria		capacity 1000kg
7	EU370884	Plastic grinder	Tria		Production rate 900kg/h. NOTE: THIS EQUIPMENT IS AVAILABLE FOR IMMEDIATE SALE BY NEGOTIATION
8	EU370885	Inner door vacuum forming machine	Rigo-Comi		Inner door vacuum forming machine with the following stations: loading stations, preheating, heating, vacuum forming, un-loading, offline boarder cutting. Inner Liner Dimensions ( aprox. ) : Lenght : 500 min/ 1900max; Width : 500 min /900 max. Mould hight max 600. Production rate: about 95 pcs/hour. Installed power: 400 kWh. Air Pressure: 6 bar. PLC: NO ELETTRMECCANICA. Machine dimensions: about mt 21000 x8000x5000H. Machine weight: 10000kg + 1000kg cutting machine. NOTE: THIS EQUIPMENT IS AVAILABLE FOR IMMEDIATE SALE BY NEGOTIATION
10	EU370887	Inner liner vacuum forming machine	Rigo-Comi	SL LG 1750x800	Inner liner vacuum forming machine with the following stations: loading stations, preheating, heating, vacuum forming, on-line boarder cutting, un-loading. Inner Liner Dimensions ( aprox. ) : Lenght : 500min/1850max; Width : 500 min /900 max. Mould height: max 600. Production rate: about 55 pcs/hour. Installed power: 400 kWh. Air Pressure: 6 bar. PLC: S5 115U. Machine dimensions: about mt 27000 x7500x5000H. Machine weight: 11000 kg. NOTE: THIS EQUIPMENT IS AVAILABLE FOR IMMEDIATE SALE BY NEGOTIATION
44	EU370924	Bending line	Codatto		Fully automatic bending machine. Interpolated axis control bending radius. Double metal sheet charger. Bends till 2mm thikness. Cutting bench with automatic positioning dies. 1) Door bending: Door width: min. 370 max. 750 mm, Door height: min. 300 max. 2000 mm, Production rate: 240 pieces/hour. 2) Top and Sides: Width : min 450 max. 750 mm, Height : min 850 max. 2000 mm, Production rate: 200 pieces/hour.

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47	EU370927	Inner liner vacuum forming machine	QS Group	SL LG 1800x800	<p>"Inner liner vacuum forming machine with the following stations:</p> <ul style="list-style-type: none"> <li>- loading stations</li> <li>- preheating</li> <li>- heating</li> <li>- vacuum forming</li> <li>- un-loading</li> <li>- on-line boarder cutting</li> </ul> <p>-Inner Liner Dimensions ( aprox. ) : Lenght : 500min/1850max; Width : 500 min /900 max ;          Altezza stampata max 650mm          Altezza stampo max 600          Production rate: about 55 pcs/hour</p> <p>Installed power: 400 kWh          Air Pressure: 6 bar          PLC: S5 115U          Machine dimensions: about mt 27000 x7500x5000H          Machine weight: 11000 kg"</p>
53	EU370972	Cabinet Foaming Fixture	QS Group		<p>Cabinet Foaming Fixture with a 12 Krauss Maffei foaming injection head.          Sizes of the product: width min 500/max 750; length min 700/max 2000;          depth min 450/max 550. Fix top and bottom table lifting.          Line production rate: about 108 pcs/hour.</p>

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		The Assembly line	CASSIOLI		<p>Total Productivity: 60 ~ 80 PCS / hr, Total Length: 152000mm, Height: 930~ 520mm, Pre Assembly Line Consisting Of Two Group, This Lines Started from Injected Refrigerator Cabinet .and Started To Assembled By Electric Compressor, Condenser, Doors (Cabinet Door, Freezer Door), Door Hinges, Welding Tubes, Visual Check, Group A: Total Productivity:31 PCS / hr, Total Length:56000mm, Height:930mm, Group B: Total Productivity: 30 PCS / hr, Total Length:56000mm, Height:930mm, Collection Assembly Lines (A &amp; B): Total Productivity: 60~ 80 PCS / hr, Line Speed : 8,5 Mt/min, Total Length:10500mm, Height:930mm, Electric Test Station: Total Productivity60~ 80 PCS / hr, Line Speed:8,5Mt/min, Height:930mm, Vacuum Test Station: Consisting Of 17 Vacuum Pump in Closed Loop. Total Productivity:60~ 80 PCS / hr, Line Speed:8, 5Mt/min, Total Length: 35000mm, Height:930mm, charging Station: Consisting Of Two Group for Charging, A.Freon 134Charging Group, B.Butane Charging Group, Final Electric Test Station: Total Productivity:60~ 80 PCS / hr, Line Speed:8, 5Mt/min, Height: 930mm, Performance Test: Consisting Of 56 Carriage With2 Station Of Performance Test &gt; 112 Performance Test. Height:520mm, Drying Oven: Total Productivity:60~ 80PCS / hr, Line Speed:8,5Mt/min, Total Length:35000mm, Height:520mm, Pallet Change Station: Conveyor Change Speed5,5 mt/min, Pallet peed 11 mt/min.</p>
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