



Two Water Filling Lines

Used 2006 SIPA Reheat Stretch Blow Moulding Machine model SFR20

- 20 cavity blow wheel with quick change shell holders
- Inline oven
- Hydraulic Gaylord dumper
- Hopper elevator
- Unscrambled
- Machine installed 2008 due to delay in construction of new factory
- 19,600 approx. hours as of June 2011
- Machine has low hours and is in good condition
- 26.67 mm change parts, no moulds
- Last producing 500 ml water bottles @ 36,000 bph
- 400 volt, 50/60 hertz for use in Europe or overseas



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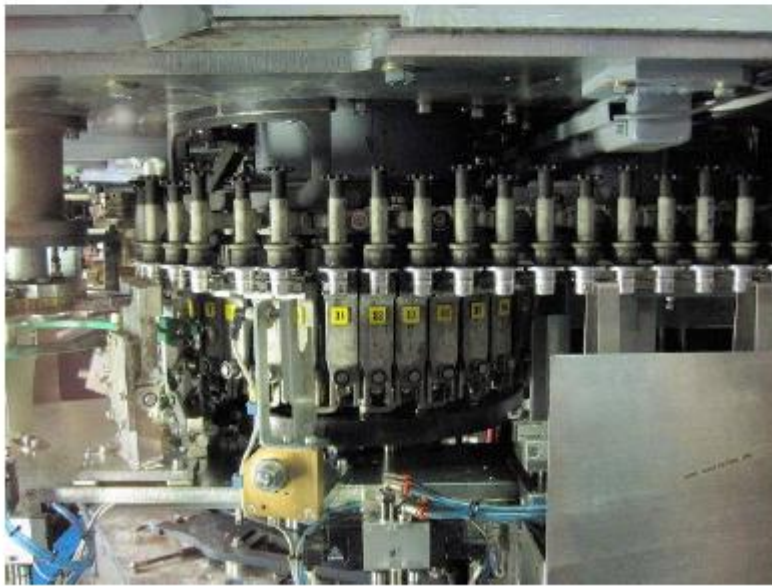
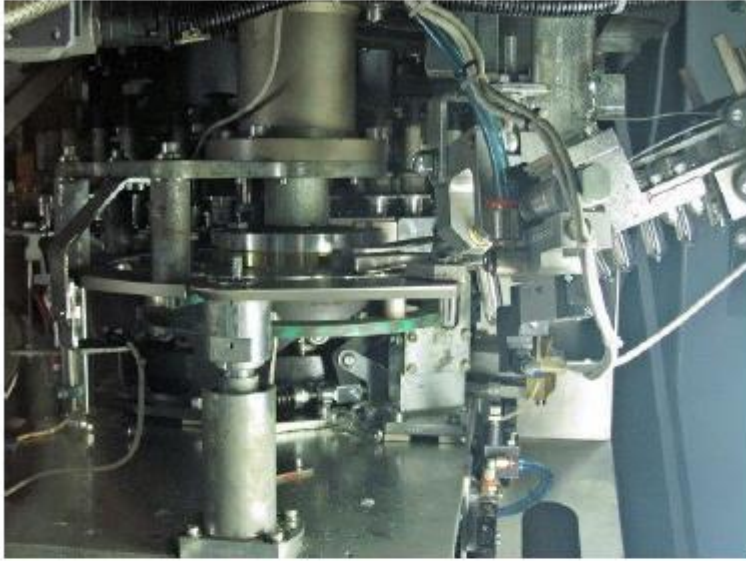




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Attachment "A" / Equipment List / Kentwood Line #2 / 600 BPM Line

Bulk Bottle Depalletizer

Alliance Bulk Depalletizer - High level, mfg'd 1999, bed is 20' x 56", AB SLC 5/04 - Auto Top frame & tier sheet removal.

Bottle Combiner

Alliance Pressureless Bottle Combiner, mfg'd 1999, vacuum discharge

Tray Formers

(1) SWF Tray Former, model 1T4 with Nordson H.M. Glue System

(1) Plemons Tray Former, model 3001100 with Nordson 3500 H.M. Glue System / pattern control

Air Conveyor

Posimat Air Conveyor, model Posijet, Stainless, 5 blowers, auto pneumatic adjust side rail, approx 150'

Rinser / Filler / Capper with complete neck handling

Sympac-BCI Tri-Block Rinse-Fill-Capper, model Magic RC 60-60-20 w/ Arol C-I-H capper, 60 rinse-60 fill-20 cap / mfg'd 2005. Dual sorter bowls for flat and sports cap, Large cap hopper blower with sorter diverter, Complete neck handling throughout.

Bi-Directional Accumulation Tables

(1) Alliance Bi-Di Table, stainless with IntraLox mat, 6' x 15', center driven

(1) Alliance Bi-Di Table, stainless with IntraLox mat, 5' x 15', center driven

Cap Feeder

Pneumatic Cap Feeder, stainless, large capacity handles flat and sport caps

Bottle Coder

Domino Bottle Laser Coder, model D-300

Labeler - Rotary HM

Krones (Multi-tech rebuild) 24 Station Labeler – Cut & Stack, Nordson BroBlue HM units, A-B Panelview

Tabletop Conveyor

Alliance stainless steel inter-connecting conveyor for full bottles and associated line controls

Multi-Pack Bundler

Dimac Multi-Pack bundler, model StarFilm HS50D, AB SLC 5/04, registered film unsupported bundler

Tray Packer

Hartness tray packer, continuous motion type, stainless steel frame, A-B SLC 5/04

Tray Shrink Wrapper

PMI Shrink Wrapper, model BL-45, AB MN Logix 55504MO3SE, Clear or registered film

Case Palletizer

No Case Palletizer



Attachment "B" / Equipment List / Kentwood Line #1 / 300 BPM Line

Bulk Bottle Depalletizer

Currie Bulk Depalletizer - High level, model LSP-5.

Bottle Combiner

Side Rail Bottle Combiner

Tray Former

(1) SWF Tray Former, model 1T4 with Nordson H.M. Glue System with pattern

Bottle Rinser

Sentry Gripper Rinser, low in - low out

Filler / Capper

Fogg Filler-Capper, model 36-10 / M.14XR, 36 valves with 10 head capper turret, mfg'd 2005
Set on 28mm plastic screw caps, valve spacing is 3.75 inches, 3/4 inch valves with stainless lips

Bi-Directional Accumulation Tables

(1) Bi-Di Table, stainless with Intralox mat, 6' x 5'
(1) Bi-Di Table, stainless with Intralox mat, 6' x 14'

Cap Feeder

Fogg Cap Elevator (waterfall type), large capacity

Bottle Coder

Videojet Bottle Laser Coder

Labeler - Rotary HM

Krones 18 Station Labeler – Cut & Stack

Tabletop Conveyor

Stainless steel inter-connecting conveyor for full bottles and associated line controls

Tray Packer

Hartness tray packer, model 825 drop

Tray Shrink Wrapper

PMI Shrink Wrapper, model BL-45TW, AB MN Logix 55604MO3SE, Clear or registered film

Case Palletizer

Currie Case Palletizer